

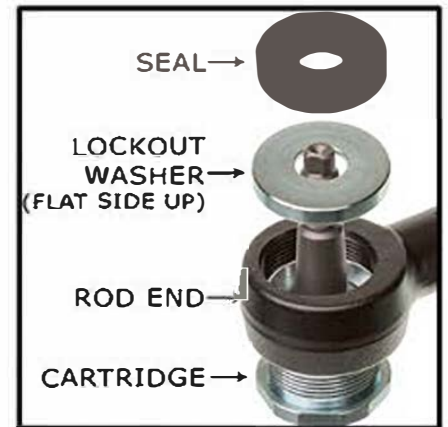


# JEEP JK STEERING KIT



**TUBE LENGTHS**  
(1.50" ID, 1.75" OR LARGER OD)  
DRAG LINK - 21.125"  
TIE ROD - 37.875"

1. Measure lengths (center to center) of existing drag link and tie rod assembly.
2. Cut your sleeve tube to length. For Jeeps with OE length steering arms and knuckles, use measurements shown above.
3. Weld tube inserts into sleeve tubes.
4. Install cartridges, and torque to 120 ft/lbs using a 2.00" socket.
5. Adjust assemblies to match measurements taken in step 1.
6. Install dust boots on **drag link** ends, and lockout washers and seals on **tie rod** ends as shown.
7. Install assemblies, and torque lock nuts to **63 ft/lbs** at steering arms, and **77 ft/lbs** at the pitman arm.
8. Perform front end alignment, and tighten jam nuts.



# 2017 LOCKOUT WASHER



New for September, 2017.  
The newly designed one piece  
lockout washer replaces the old  
style lockout washer and seal.

**\*Use only on tie rod assembly\***